




Hawaii Construction Foam molded polystyrene is an industrial grade closed cell, moisture resistant rigid foam used for all types of industrial, packaging, and construction applications. Hawaii Construction Foam conforms to ASTM C578, "Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation".

Hawaii Construction Foam is manufactured under an industry leading quality control program monitored by UL and further recognized in UL Evaluation Report UL ER40267-01.




PRODUCT			 HAWAII CONSTRUCTION FOAM						
			50	100	130	150	250	400	600
Compressive Resistance ¹ ASTM D1621	@1%	psi (kPa)	2.2 (15)	3.6 (25)	5.8 (40)	7.3 (50)	10.9 (75)	15.0 (103)	18.6 (128)
	@5%	psi (kPa)	4.0 (28)	8.0 (55)	11.7 (81)	13.5 (93)	22.5 (155)	35.0 (241)	43.5 (300)
	@10%	psi (kPa)	5.0 (35)	10.0 (69)	13.0 (90)	15.0 (104)	25.0 (173)	40.0 (276)	60.0 (414)
R-value ² , Thermal Resistance per inch ASTM C518	25°F	°F·ft ² ·h/Btu (°K·m ² /W)	3.6 (0.63)	4.4 (0.77)	4.5 (0.80)	4.8 (0.84)	5.0 (0.88)	5.0 (0.88)	5.1 (0.90)
	40°F	°F·ft ² ·h/Btu (°K·m ² /W)	3.4 (0.60)	4.2 (0.73)	4.3 (0.75)	4.6 (0.80)	4.8 (0.84)	4.8 (0.84)	4.9 (0.86)
	75°F	°F·ft ² ·h/Btu (°K·m ² /W)	3.2 (0.56)	3.9 (0.68)	3.9 (0.69)	4.2 (0.73)	4.4 (0.77)	4.4 (0.77)	4.5 (0.78)
k-value, Thermal Conductivity ASTM C518	25°F	Btu·in/°F·ft ² ·h (W/°K·m)	0.28 (0.040)	0.23 (0.033)	0.22 (0.032)	0.21 (0.030)	0.20 (0.029)	0.20 (0.029)	0.20 (0.028)
	40°F	Btu·in/°F·ft ² ·h (W/°K·m)	0.29 (0.042)	0.24 (0.035)	0.24 (0.034)	0.22 (0.032)	0.21 (0.030)	0.21 (0.030)	0.21 (0.030)
	75°F	Btu·in/°F·ft ² ·h (W/°K·m)	0.31 (0.045)	0.26 (0.037)	0.26 (0.037)	0.24 (0.035)	0.23 (0.033)	0.23 (0.033)	0.22 (0.032)
Density, Nominal ASTM C303		lb/ft ³ (kg/m ³)	0.75 (12)	1.0 (16)	1.25 (20)	1.5 (24)	2.0 (32)	2.5 (40)	3.0 (48)

¹Value obtained from short duration testing. Appropriate factor of safety required when designing for sustained loads.

²Please refer to ASTM C578 specification for complete information.

Additional Properties on Next Page

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		50	100	130	150	250	400	600
Elastic Modulus ASTM D1621	psi (kPa)	220 (1500)	360 (2500)	580 (4000)	730 (5000)	1090 (7500)	1500 (10300)	1860 (12800)
Tensile Strength ASTM D1263	psi (kPa)	10 (69)	20 (138)	25 (173)	30 (208)	40 (276)	50 (345)	60 (414)
Flexural Strength ¹ ASTM C203	psi (kPa)	10 (69)	25 (173)	30 (208)	35 (242)	50 (345)	60 (414)	75 (517)
Shear Strength ASTM C273	psi (kPa)	7 (48)	12 (83)	15.5 (107)	18 (124)	24 (166)	30 (208)	35 (242)
Maximum Long-Term Exposure Temperature	F° (C°)	165 (74)	165 (74)	165 (74)	165 (74)	165 (74)	165 (74)	165 (74)
Coefficient of Thermal Expansion	$\times 10^{-6}/^{\circ}\text{F}$ $(\times 10^{-6}/^{\circ}\text{C})$	35 (63)	35 (63)	35 (63)	35 (63)	35 (63)	35 (63)	35 (63)
ASTM C578 Compliance, Type		XI	I	VIII	II	IX	XIV	XV

¹Please refer to ASTM C578 specification for complete information.

Thermal Performance.

The R-value of Hawaii Construction Foam insulation remains constant and does not suffer from R-value loss over time.

Exposure to Water and Water Vapor.

The mechanical properties of molded polystyrene are unaffected by moisture.



PACIFIC ALLIED PRODUCTS Ltd.
MADE IN HAWAII'I, FOR HAWAII'I SINCE 1965

91-110 KAOMI LOOP
KAPOLEI, HI, USA, 96707
808-682-2038 MAIN PHONE
808-682-4759 MAIN FAX
888-824-3626 MAIN TOLL FREE

Temperature Exposure/Flame Retardants.

Although flame retardants used in the manufacture of molded polystyrene provide an important margin of safety, all molded polystyrene products must be considered combustible.

Weathering.

Long-term exposure to sunlight causes yellowing and a slight embrittlement of the surface due to ultraviolet light. This has little effect on mechanical properties.

Resistance to Mold and Mildew.

Molded polystyrene will not decompose and will not support mold or mildew growth. Molded polystyrene provides no nutrient value to plants or animals.

Adhesives, Coatings, and Chemicals.

Solvents which attack molded polystyrene include esters, ketones, ethers, aromatic, and aliphatic hydrocarbons and their emulsions, among others.

Warranty.

Pacific Allied Products offers a product warranty ensuring thermal performance.

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